

Job Vacancy Notice

Recruiting for: CNC Mill Machinist

Arnprior Aerospace Inc. combines facilities from Canada, the United States and Mexico to develop and manufacture aerospace structure and components for North America's largest aerospace companies. Located in Portland Oregon, approximately 15 minutes east of the Portland Airport.

Position Summary: The employee will be required to set-up and operate computer numerical control (CNC) machines to manufacture aircraft parts & components. The CNC Mill Machinist must be familiar with a variety of CNC concepts, practices, and procedures. They must be able to work with minimal supervision.

Key Responsibilities/Requirements:

- Perform full setups, load and measure tooling. Download programs as required
- Perform high-tolerance prototype and production-style machining using GD&T and in-process inspection methodology
- Check height, depth, and thickness of parts using micrometers, dial indicators, calipers, gauges, and other precision measuring equipment
- Be proficient with the use of Fanuc Controls
- Use instrumentation and gauges, along with shop tools to verify set-ups, drawing requirements and part conformance
- Selection of cutting tools and calculation of speeds and feeds to achieve optimal performance or recommendations
- Comprehension of numbers, basic trigonometry & geometry (basic shop math) to be able to edit programs (G-code), verify setups, and part dimensions
- Read and understand drawings (GD&T) in order to produce parts that meet specifications
- Work closely with other departments within the business unit to ensure proper flow of production is met within area and to resolve machining or quality problems
- Willingness and commitment to teach and to help improve skill sets in others
- Maintain safe operations by adhering to safety procedures and regulations
- Follow company process and procedures to comply with ISO and AS9100 standards

Applicants must be eligible to meet the requirements for U.S. International Traffic in Arms Regulations (ITAR). Interested applicants can e-mail their resume and cover letter to Arnprior Aerospace Human Resources Department at hraap@arnprioraerospace.com and reference the **CNC Mill Machinist** position in the subject line.

The characteristics described here are representative of those an employee encounters while performing the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions. The information contained in this job description is for compliance with the Americans with Disabilities Act (A.D.A.) and is not an exhaustive list of the duties that may be required for this position. Additional duties are performed by the individuals currently holding this or similar positions and additional duties may be assigned.

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Qualifications:

Required:

The qualified CNC Machinist will have at least 2 years of Horizontal and or Vertical Milling experience, as well as:

- Demonstrated ability to create products requiring tight tolerances.
- Able to read and understand G and M code.
- Ability to read and understand blue print drawings.
- Possess a strong knowledge of high performance tooling.
- Possess a high level for attention to detail.
- Ability to lift frequently up to 50 pounds.
- Proven experience driving process improvement in a repetitive manufacturing environment along with in-depth knowledge of GD&T.
- Knowledge of AS9100 preferred

Shift Schedule: 6 am - 2:30 pm or 2:30 pm – 11:00 pm, Monday - Friday

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